



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

648.4702
Job Sheet 215458



Part No: 648.4702

Job Qty: 1 pcs

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/20

Job Tracking No:

Due Date: 12/25/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: O&OPM-C3 REV.5 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.06.26 Drawing Revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/25/20	12/25/20	0.00	0.00	Packaging 1 - SCH-S	84	NOV 20 2020
120	QC 4	1 pcs	12/25/20	12/25/20	0.00	0.00	QC 4 - 28	9-89	
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		DAS 69
							QC 4 - 46		9-89
							QC 4 - 68		
							QC 4 - 72		NOV 23 2020
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/25/20	12/25/20	0.00	0.00	Packaging 3 - 1 - B4B		NOV 23 2020
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		

Plex 11/13/20 2:27 PM Dart.Renwick.Jennife

					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
					Packaging 3 - 37 - B4B	27
135	DC - 1 - B4B	1 pcs	12/25/20	0.00 0.00	DC - 1 - B4B	8-89
					DC - 2 - B4B	NOV 23 2020
140	QC 21 - FG	1 pcs	12/25/20	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	27
					QC 21 - FG - 9	8-89
					QC 21 - FG - 77	NOV 23
					QC 21 - FG - 28	
Part Op 110 - Packaging 1 - Pick Kit						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - Identify and pack for shipping as per PPP 648.4702						
135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402						
140 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5283466
188-FSCS-832-5/8	Clock Spring Cover Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5189728
600.1309-A	Label	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136710
600.1313	C3 Warning Label	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250439
AN4-16A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5309809
C2-14-2	Label Rivets	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5097730
C2-3-1	Latch Shaft Du Bearing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5305838
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5258604
C2-3-3-1	Latch Roller DU Bearing	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5295570
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5308885
C2-3-8	Actuator Shaft Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5300878
C3-10-2	Lock Spring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5297441
C3-12-1	Lock Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5308908
C3-12-6	Lock Roller Pin Cirdlip	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5305837
C3-13-1	Keeper Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5309740
C3-13-5	Spring, Keeper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5253898
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5301924
C3-3-9	Actuator Spring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5294638
C3-4-1	Load Beam Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5290504
C3-7-1	Load Beam Bumper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5283835
C3-7-2	Lock Bumper	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5295118
C3-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5272988
NAS1149F0463P	Washer (AN960-416)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5309768
MS21044N4	Nut, Self-Locking	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5293673
AN4-17A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5305767
MS21083N3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5270749
NAS1149F0332P	Washer (AN960-10L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5260847
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5309222
NAS1149F0363P	Washer (AN960-10)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5260814
AN6-15A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5293714
MS21083N6	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5309201
NAS1149F0632P	Washer (AN960-616L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5067038

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-1032-1/4	2	69	0
	188-FSCS-832-5/8	4	92	0
	600.1309-A	1	16	0
	600.1313	1	12	0
	AN4-16A	3	209	0
	AN4-17A	1	118	0
	AN6-15A	1	28	0
	C2-14-2	2	24	0
	C2-3-1	2	103	0
	C2-3-2-1	2	31	0
	C2-3-3-1	1	4	0
	C2-3-5	2	110	0
	C2-3-8	2	27	0
	C3-10-2	1	24	0
	C3-12-1	2	62	0
	C3-12-6	2	98	0
	C3-13-1	2	40	0
	C3-13-5	1	12	0
	C3-3-4-1	4	118	0
	C3-3-9	1	44	0
	C3-4-1	2	67	0
	C3-7-1	1	21	0
	C3-7-2	2	58	0
	C3-8-4	1	5	0
	MS21044N4	4	70	0
	MS21083N3	2	31	0
	MS21083N6	1	38	0
	MS35266-63	1	80	0
	NAS1149F0332P	2	2,488	0
	NAS1149F0363P	1	282	0
	NAS1149F0463P	8	301	0
	NAS1149F0632P	2	90	0
Part Specifications				
Specifications could not be found.				

Plex 11/13/20 2:27 PM Dart.Renwick.Jennifer

Job Fabrication

Job No: **215458**Part No: **648.4702**Sort by: ☐ Location ☒ Component

Operation	Required	Component	Description	BOM Quantity	Quantity Required	Quantity Available	Location	Container No	Serial No/Batch	Quantity Picked
110- Packaging 1 - Pick Kit	1	188-FPSS-1032-1/4	Set Screw	2.0000	2.0000	11.0000	GA-Alain	S110495	S110495	0
						2.0000	GA201	S283466	S283466	2
						48.0000	GA201	S308689	S308689	0
110- Packaging 1 - Pick Kit	1	188-FSCS-832-5/8	Clock Spring Cover Screw	4.0000	4.0000	1.0000	GA201	S126989-1	S126989	0
						15.0000	GA201	S189728	S189728	4
						68.0000	GA201	S291325	S291325	0
110- Packaging 1 - Pick Kit	1	600.1309-A	Label	1.0000	1.0000	14.0000	GA203	S136710	S136710	1
						1.0000	GA203	S287071	S136710	0
						1.0000	GA203	S311452	S136710	0
110- Packaging 1 - Pick Kit	1	600.1313	C3 Warning Label	1.0000	1.0000	12.0000	GA203	S250439	S250439	1
110- Packaging 1 - Pick Kit	1	AN4-16A	Bolt	3.0000	3.0000	50.0000	ST338F	S306493	S306493	0
						48.0000	ST343	S309809	S309809	3
110- Packaging 1 - Pick Kit	1	AN4-17A	Bolt	1.0000	1.0000	80.0000	ST343	S305767	S305767	1
110-	1	AN6-15A	Bolt	1.0000	1.0000	6.0000	ST334	S251790	S251790	0

Packaging 1 - Pick Kit						2.0000	ST334	S293714	S293714	1
						18.0000	ST334	S309698	S309698	0
110- Packaging 1 - Pick Kit	1	C2-14-2	Label Rivets	2.0000	2.0000	22.0000	GA191	S097730	S097730	2
110- Packaging 1 - Pick Kit	1	C2-3-1	Latch Shaft Du Bearing	2.0000	2.0000	99.0000	GA191	S305838	S305838	2
110- Packaging 1 - Pick Kit	1	C2-3-2-1	Roller Pin Retaining Ring	2.0000	2.0000	22.0000	GA191	S222866	S222866	0
						5.0000	GA191	S258604	S258604	2
110- Packaging 1 - Pick Kit	1	C2-3-3-1	Latch Roller DU Bearing	1.0000	1.0000	2.0000	GA191	S295570	S295570	1
110- Packaging 1 - Pick Kit	1	C2-3-5	Spacer, Teflon	2.0000	2.0000	14.0000	GA191	S253881	S253881	0
						92.0000	GA191	S308685	S308685	2
110- Packaging 1 - Pick Kit	1	C2-3-8	Actuator Shaft Bushing	2.0000	2.0000	23.0000	GA191	S300878	S300878	2
110- Packaging 1 - Pick Kit	1	C3-10-2	Lock Spring	1.0000	1.0000	22.0000	GA193	S297441	S297441	1
110- Packaging 1 - Pick Kit	1	C3-12-1	Lock Bushing	2.0000	2.0000	20.0000	GA193	S261894	S261894	0
						38.0000	GA193	S308908	S308908	2
110- Packaging 1 - Pick Kit	1	C3-12-6	Lock Roller Pin Circlip	2.0000	2.0000	2.0000	GA193	S287403	S287403	0
						92.0000	GA193	S305837	S305837	2
110- Packaging 1 - Pick Kit	1	C3-13-1	Keeper Bushing	2.0000	2.0000	18.0000	GA193	S301922	S301922	0
						18.0000	GA193	S309740	S309740	2
110- Packaging 1 - Pick Kit	1	C3-13-5	Spring, Keeper	1.0000	1.0000	11.0000	GA193	S253898	S253898	1
110-	1	C3-3-4-1	Ring, Retaining	4.0000	4.0000	2.0000	GA192	S287404	S287404	0

Packaging 1 - Pick Kit						8.0000	GA192	S301924	S301924	4
						100.0000	GA192	S305836	S305836	0
110- Packaging 1 - Pick Kit	1	C3-3-9	Actuator Spring	1.0000	1.0000	42.0000	GA192	S294638	S294638	1
110- Packaging 1 - Pick Kit	1	C3-4-1	Load Beam Bushing	2.0000	2.0000	13.0000	GA192	S290504	S290504	2
						50.0000	GA192	S308726	S308726	0
110- Packaging 1 - Pick Kit	1	C3-7-1	Load Beam Bumper	1.0000	1.0000	19.0000	GA192	S283835	S283835	1
110- Packaging 1 - Pick Kit	1	C3-7-2	Lock Bumper	2.0000	2.0000	15.0000	GA192	S295118	S295118	2
						39.0000	GA192	S309346	S309346	0
110- Packaging 1 - Pick Kit	1	C3-8-4	Solenoid Cover Gasket	1.0000	1.0000	3.0000	GA192	S292988	S292988	1
110- Packaging 1 - Pick Kit	1	MS21044N4	Nut, Self- Locking	4.0000	4.0000	9.0000	GA-Alain	S225328-1	S225328	0
						53.0000	GA200	S293673	S293673	4
110- Packaging 1 - Pick Kit	1	MS21083N3	Nut	2.0000	2.0000	21.0000	GA200	S270749	S270749	2
110- Packaging 1 - Pick Kit	1	MS21083N6	Nut	1.0000	1.0000	4.0000	GA-Alain	S076012	S076012	0
						1.0000	GA-Alain	S166971	S076012	0
						3.0000	GA200	S251199	S251199	0
						25.0000	GA200	S309201	S309201	1
110- Packaging 1 - Pick Kit	1	MS35266-63	Solenoid Cover Screw	1.0000	1.0000	7.0000	GA-Alain	S228002	S228002	0
						71.0000	GA200	S309222	S309222	1
110- Packaging 1 - Pick Kit	1	NAS1149F0332P	Washer (AN960-10L)	2.0000	2.0000	7.0000	GA-Alain	S103666-1	S103666	0
						2.0000	GA-Alain	S166972	S103666	0

						316.0000	FP001	S216387	S216387	0
						882.0000	ST260A	S309801	S309801	0
						39.0000	ST263	S310895	S310895	2
110- Packaging 1 - Pick Kit	1	NAS1149F0363P	Washer (AN960-10)	1.0000	1.0000	248.0000	ST262	S260847	S260847	1
110- Packaging 1 - Pick Kit	1	NAS1149F0463P	Washer (AN960-416)	8.0000	8.0000	4.0000	GA200	S247854	S247854	0
						5.0000	ST262	S280175	S280175	0
						76.0000	GA200	S293737	S293737	0
						156.0000	ST262	S309768	S309768	8
110- Packaging 1 - Pick Kit	1	NAS1149F0632P	Washer (AN960-616L)	2.0000	2.0000	17.0000	GA-Alain	S067038	S067038	0
						7.0000	GA-Alain	S278208	S048297	0
						10.0000	GA-Alain	S278337	S048297	0
						10.0000	GA-Alain	S279479	S067038	2
						12.0000	GA-Alain	S287570	S067038	0
						12.0000	GA-Alain	S288610	S067038	0
						12.0000	GA-Alain	S288795	S067038	0